



Product Manual

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ASSEMBLY AND DISASSEMBLY

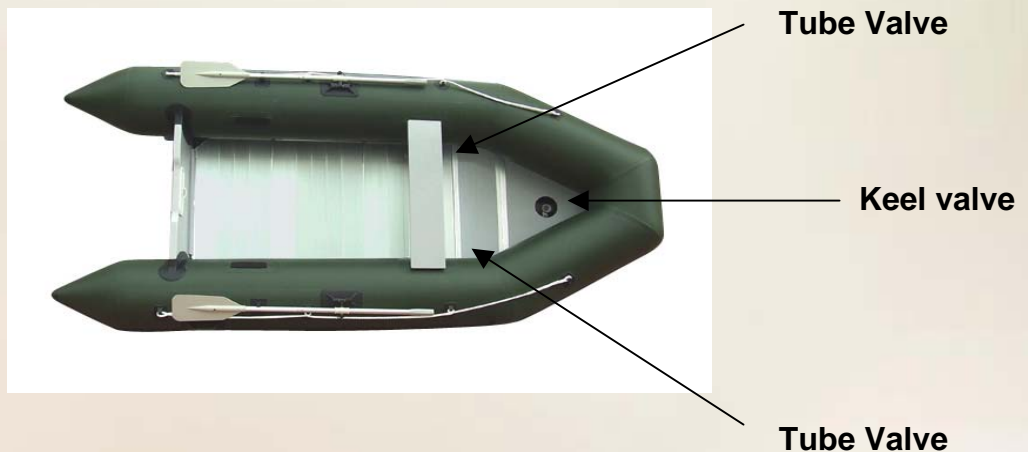
Attention! Do not use a compressed air source (such as a compressor) to Inflate boats. Over-inflation through the use of compressed air may result in ruptured seams and/or bulkheads.

ASSEMBLY

1. Remove any sharp object from flat surface where the boat will be assembled and inflated.
2. Unfold and spread out the boat flat.
3. Attach the valves in their proper place. Check that the cap gasket is in place. Attach valve retainer to each valve.



VALVE ASSEMBLY



LOCATION OF VALVE

1. When using the boat for the first time, fully inflate it by attaching the foot pump to each of the valves, one at a time. When pumping, ensure that a balance of pressure between the chambers is maintained until the boat has been fully inflated. When the boat has been fully inflated, unscrew the valves and allow approximately $\frac{1}{2}$ of the air to escape. Screw the valves on again, and continue assembling the boat.

NOTE: Do not inflate the keel until the floor boards have been installed.

1. If the boat has been previously inflated, attach foot pump to each valve, one at a time, and add air to each chamber to $\frac{1}{2}$ of their capacity.

ASSEMBLY FOR BOATS WITH SLATTED FLOOR

Before inflating the boat make sure that each slat is into the fabric sleeve. The boats can then be rolled up with the slats in place. Please remove them periodically to clean out any sand or small beach stones.



ASSEMBLY FOR BOATS WITH INFLATABLE FLOOR

1. Unfold and stretch out the floor onto the bottom of the boat, edging it under the half-inflated tubes and against the transom. The valve must face upwards.
2. Inflate the floor up to $\frac{3}{4}$.
3. Finish inflating the boat.
4. Finish inflating the floor.
5. Fully inflate the keel.

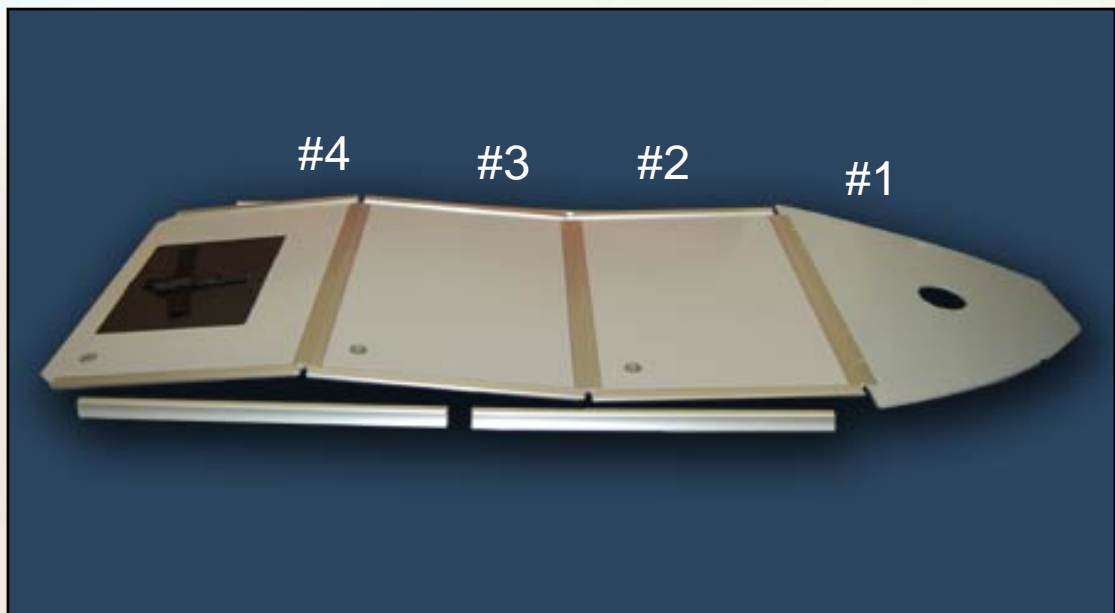


ASSEMBLY FOR BOATS WITH WOODEN (PL) FLOOR

NOTE: Identifying numbers on floor boards must face upwards.

When using the boat for the first time, fully inflate it by attaching the foot pump to each of the valves, one at a time, and when pumping, ensure that a balance of pressure between the chambers is maintained until the boat has been fully inflated. Check the working pressure with A pressure gauge.

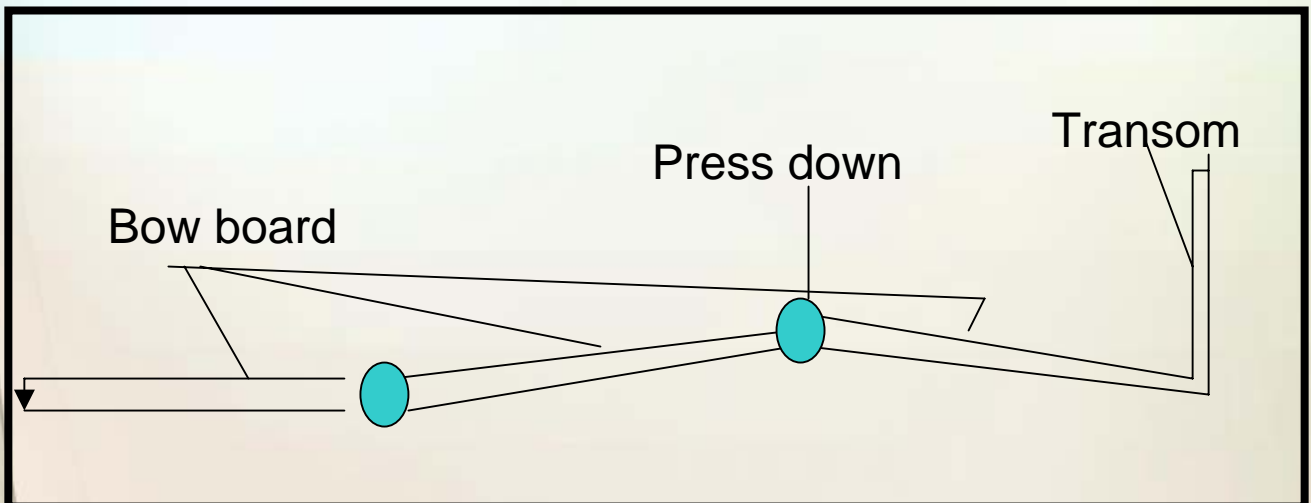
1. Insert floor board No. 1 in bow of boat.
2. Insert floor board No. 4 in transom of boat.
3. Insert floor board No. 2 into floor board No. 1.
4. Insert floor board No. 3 into floor boards No. 2 & 4. Press down until flat..



SIDE JOINER ASSEMBLY

Inflate the air chambers up to $\frac{3}{4}$ of their capacity.

1. Slide an oar under the bottom of the boat to raise the floor boards over the flat surface. Attach side joiner. Repeat the procedure on opposite side of the boat. In case of more than one joiner on each side, start with one long, one short joiner on one side and with one short and one long on the other side (asymmetric).
2. Install the seat.
3. Finish inflating the air chambers one after the other in order to maintain equal amount of air. DO NOT inflate any chamber to full capacity at the one time. Install valve caps.
4. Inflate the keel and close valve caps.



DISASSEMBLY

NOTE: The boat should be clean and dry before rolling up for storage. Remove any sand and debris.

1. Unscrew all air valves to deflate the boat.
2. Remove the seat.
3. Remove side joiners from floor boards.
4. Raise one of the middle floor boards. Remove floor boards. Remove bow and transom boards last.
5. Put floor boards, side joiners and oars in carrying bag.
6. Using the foot pump as a suction device, remove excess air from each chamber.
7. With the boat now flat, tuck the tube where the oar locks are into the boat. Roll up the boat from either end and place it in the carrying bag along with the pump.

CLEANING PROCEDURES

Rinse your boat when possible, after each use. At the end of a season, wash it out in soapy water. Rinse, let dry then apply talcum powder before folding up the boat. Store in a dry place.

IMPORTANT: DO NOT use a vinyl preserving agent on fabric surfaces. Chemicals in such agents will dry out the fabric.

OPERATION INFORMATION

SAFETY

BEWARE OF OFFSHORE WINDS AND CURRENTS!

It is the responsibility of the boat's operator to know all laws applicable to boats and to comply with those laws when equipping and operating the boat.

Rules and regulations may vary depending on the following conditions:

- the location of the boat's operation and the requirements of local authorities
- the use of the boat
- the particular time of the day during which the boat is being used
- the conditions under which the boat is being operated
- the size, speed, course, kind of boat (power, oars, etc.) and mode of operation

In addition to knowing and following the applicable laws, please note the following:

1. Each passenger should wear the appropriate clothing and wear an approved life-jacket.
2. Ensure that all basic equipment is on board the boat, including paddles/oars and an inflation pump. Be aware of the possible necessity of additional safety equipment.
3. A boat should not be operated by an individual under the influence of drugs or alcohol.
4. Weight must be distributed evenly. If your motor-equipped boat is lightly loaded, do not accelerate suddenly. Stability and handling problems may occur if the operator mishandles the craft.
5. The carrying capacity, engine capacity and maximum weight must not be exceeded.
6. Outboard motors are dangerous and can cause injury and death when improperly operated. Never equip or operate your boat with a motor which is not approved for use with the boat. Never approach at speed a swimmer in the water or allow a swimmer to approach the stern of the boat while the engine is running.

OPERATION INFORMATION

1. Due attention should be given to winds and tides, which can change and therefore affect fuel consumption.
2. When boating in unknown waters, it is always a wise precaution to obtain local knowledge before setting out.
3. Always tell someone your time and place of departure, your proposed route and time you expect to return.
4. Navigation lights may be required. The boat should not be operated at night or in hazardous weather conditions unless it has been equipped with correct navigational lighting and is operating properly.
5. Safety courses on boat handling are available in most countries from national or local organizations. Operators should acquaint themselves with the general rules of the waterways and the local water conditions before taking a boat out.
6. On extended voyages due consideration must be given to safety equipment such as flares, first aid kit, anchors, etc.

ASPECTS OF ENVIRONMENTAL PROTECTION

In case of oil and fuel leakage, or in polluted or dirty waters, clean or recuperate the waste in a manner appropriate to the local environment. Excessive noise and exhaust emission should be avoided. Particular care should be used in the disposal of residues, e.g. of paint, paint removing substances or other cleansing agents.

INFLATION - DEFLATION

1. Inflate the boat with the foot pump supplied.
NOTE: When using a foot pump, the boat will not be over-inflated. If using an electric inflator, finish the inflation procedure with the pump supplied to obtain the correct inflation pressure.

2. The maximum inflation pressure is 0.25 bar for the boat, 0.35 bar for the keel and 0.60 bar for the inflatable floor. Depending on climate and operating conditions, the pressure may require monitoring during boat use to maintain a correct inflation level.
3. A boat inflated for 2 to 3 days may lose pressure and require re-inflation to correct operating pressure, this is normal.
WARNING: DO NOT use a compressed air source (i.e. compressor) to inflate the boat. Over-inflation may result in ruptured seams and/or bulkheads.
4. When inflating, maintain a balance of air between air chambers to prevent damage to air chamber bulkheads.

LOADING

1. **DO NOT EXCEED THE WEIGHT CARRYING CAPACITY INDICATED ON THE BOAT IDENTIFICATION PLATE.**
2. Each person in the boat should wear a life jacket (personal flotation device).
3. Oars or paddles, and a repair kit should be carried on board for emergencies.
4. All loads placed in the boat should be distributed evenly for proper boat trim.

OPERATION ROWING

1. Inflatable boats are equipped with oars and thole-pins; certain models also come with a rowing-seat as standard. Ensure seat is properly installed.
2. Install oars in thole-pins, attach thole-pin cap screws.
NOTE: DO NOT use oars as levers: They could break!
3. Local water conditions must be taken into account before operating the boat with oars or a small outboard motor. Boat power may not be strong enough to overcome currents in tidal inlets, small channels or shallows of shoal water regions.

OPERATION: OUTBOARD MOTOR

WARNING! DO NOT overpower and exceed the maximum weight of the motor! Overpowering can result in difficult handling and/or stability problems with serious consequences.

USE A CIRCUIT BREAKER. This switch will stop the engine if, for any reason, the operator pulls the cord. When the boat is being powered, passengers should hold onto the lifeline/handles in order to avoid falling overboard. When operating the motor-powered boat alone, sit on the seat. Rapid acceleration should be avoided to prevent falling overboard backwards.

TOWING – ANCHORING - MOORING

1. The inflatable **MUST BE EMPTY** when it is towed by another boat. The towing line should be secured to the “D” rings on each side of the inflatable. The inflatable must be under constant supervision when it is being towed.
2. Anchoring and mooring lines should be secured THROUGH the bow “D” ring to the side “D” rings.

WARNING! Never tow your tender by the bow ring, but use the side rings. If it has only one bow ring, take the tender directly on board the towing boat. The bow ring should only be used to attach a mooring line.

AIR CHAMBER FAILURE

Should an air chamber get punctured, shift the weight to the opposite side. Prevent as much as possible, further air leakage (by hand or with webbing and immediately proceed to the nearest shore.

WATER HAZARDS

1. Wrecks, reefs, rocky shores, sandbanks, and shallows should be avoided or approached with caution.
2. When boating in unfamiliar waters, obtain information on local water hazards before setting out.

BEACHING

1. It is recommended not to use an engine when beaching. Do not drag the boat across rocks, sand, gravel or on a pavement as damage to the boat skin may result.
2. If the boat is to be temporarily left on a beach, part of the boat should be left in the water so that the internal heat caused by exposure to sunlight can escape and so that air pressure in the tubes can decrease.
3. Cover the boat to block direct exposure to sunlight if the boat is to be removed from the water for an extended period of time.

STORAGE

1. After use, the boat and all components should be washed with a mild soap and rinsed with fresh water. Dry all parts before storing in the carrying bag. This will help prevent mold or mildew.
2. Wooden parts should be inspected for damage or deterioration. Surface scratches or abrasions should be covered with a marine grade varnish.
3. To keep the boat looking new, store the boat in a cool and dry place and avoid excessive exposure to direct sunlight.

IMPORTANT: Waxes or cleaners containing alcohol **SHOULD NOT** be used on the boat fabric. Alcohol will prematurely dry out the boat fabric.

4. To avoid damaging the boat during storage, do not place heavy objects on it.

USE IN HIGHER ALTITUDES

Normal full inflation pressure is 0.25 bar for the tube, 0.35 bar for the keel and 0.60 bar for the inflatable floor. If the boat is inflated when at sea level (low altitude) and is brought to a high altitude (i.e. for use in a mountain lake), the air pressure must be reduced at the higher altitude to prevent over-inflation.

REPAIR PROCEDURE

SMALL TEARS, CUTS AND PUNCTURES

1. The repair of a small leak or puncture less than $\frac{1}{2}$ inch (12.7 mm) can be done with a round patch, 3 inches (76.2mm) diameter, minimum.
2. Both patch and surface on the boat must be dry and free of dirt and grease.
3. Apply three thin, even coats of adhesive to the surface of the boat and the patch. Wait five minutes between each coat. After the 3rd coat, wait 10-15 minutes before placing the patch on the boat skin.
4. Wait for at least 24 hours before re-inflating the boat.

LARGE REPAIRS OF SKIN, SEAMS, BULKHEADS AND TRANSOM

For all large repairs it is recommended to return the boat to your dealer. Contact him first, if possible.

INSTALLING NEW CHECK VALVES

Lubricate the valve stem with silicone or soapy water to facilitate installation.

WARRANTY

The 3 year fabric and 5 year hull guarantee only occurs on the condition that the warranty registration card was returned ten days following the date of purchase and accompanied by a copy of the receipt/invoice.

- i. We guarantee that each new inflatable boat and its accessories (hereinafter to be referred to as the "product") is free from defects in material and workmanship, but only when the sale has been made in a country to which distribution is authorized.

- II. This warranty applies only to defects in material and workmanship, it does not apply to normal wear and tear, or to damage caused by:**
- I. Neglect, lack of maintenance, accident, abnormal or improper use or bad assembly;
 - II. Use of an accessory or part neither manufactured nor sold by us;
 - III. Participating in or preparing for races or other competitive activity;
 - IV. Alteration or removal of parts.
 - V. Commercial use;
 - VI. Improper protection against UV-light.
- III. This warranty does not cover incidental or consequential costs or expenses such as haul-out, launching, towing transport and storage charges, telephone or rental charges of any type, inconvenience, waste of time or income losses, or other consequential damages.**
- IV. The customer must provide reasonable access to the product for warranty service by delivering the product for inspection to a dealer authorized to service the purchaser's product. If a purchaser cannot deliver the product to such authorized dealer, the purchaser shall notify the company in writing. We shall then arrange for the inspection and repair, provided such service is covered under this warranty. The purchaser shall pay for all related transport expenses and/or any other expenses associated with that service. Any product or part shipped by the purchaser for inspection or repair must be shipped with transportation charges prepaid.**

- IV. The customer must provide reasonable access to the product for warranty service by delivering the product for inspection to a dealer authorized to service the purchaser's product. If a purchaser cannot deliver the product to such authorized dealer, the purchaser shall notify the company in writing. We shall then arrange for the inspection and repair, provided such service is covered under this warranty. The purchaser shall pay for all related transport expenses and/or any other expenses associated with that service. Any product or part shipped by the purchaser for inspection or repair must be shipped with transportation charges prepaid.**
- V. Our obligation under this warranty shall be limited to repairing a defective part, or at our discretion, refunding the purchase price or replacing such part or parts as shall be necessary to remedy any malfunction resulting from defects in material or workmanship as covered by this Warranty. We reserve the right to improve the design of any product without assuming any obligation to modify any product previously manufactured.**

The Warranty Registration Card is the only valid registration identification. Warranty claims will not be accepted without presentation of the Warranty Registration Card.

- VI. This warranty only applies to the original purchaser as indicated on the Warranty Registration card.**